

# Lime Finish Skim Coat

Item No. 21.400

gräfix 66K

- Traditional finishing skim coat
- Free of synthetic resins
- For very smooth surfaces



Gräfix renders are air lime mortars for historic preservation. Lime Finish Skim Coat is used to refine substrates made of Lime Base Coat Render or Lime thin-layer plaster. The material is very fine and is skim-applied at a thickness of one millimeter.

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# Lime Finish Skim Coat

**Item No. 21.400**

gräfix 66K

**Field of Application** Air lime mortar for smooth coatings. Free of synthetic resins.

**Composition** Lime, crushed limestone sand 0–0.5 mm, limestone powder, and workability-enhancing additives.

**Material Properties** Bulk density: approx. 1,400 kg/m<sup>3</sup>. Strength corresponds to CS I according to DIN EN 998-1.

**Delivery Form and Coverage** Supplied in moisture-protected 25 kg bags; yields approx. 24 liters of render mortar. Consumption approx. 1.05 kg/m<sup>2</sup> per mm of render thickness. 40 bags per pallet.

**Storage** Store dry on pallets or wooden racks.

**Mortar Preparation** Mix with approx. 10 liters of water per 25 kg bag using a power mixer.

**Substrate Preparation** Straw clay must be carefully roughened, or perforated. Masonry joints must be leveled flush; to improve later render adhesion, scrape them out with sharp edges to a maximum recess of 3 mm. The clay infill panels must be completely dry and dust-free; brush off when dry.

**Render Application** The substrate made of Lime Base Coat Render, Item No. 21.300, or Lime thin-layer plaster, Item No. 21.350, is floated. Lime Finish Skim Coat is skim-applied and smoothed at a thickness of 1 mm onto the still-moist substrate using a stainless steel trowel, wet-on-wet.

**Application Temperature** Substrate temperature: 5–25 °C.

**Working Time** 3–4 hours.

**Notes** The suitability of the complete render build-up must always be verified by means of a sufficiently large test application.

**Claims for compensation not resulting from factory mixing errors are excluded.**  
Subject to changes and errors excepted. Version 2026/6.